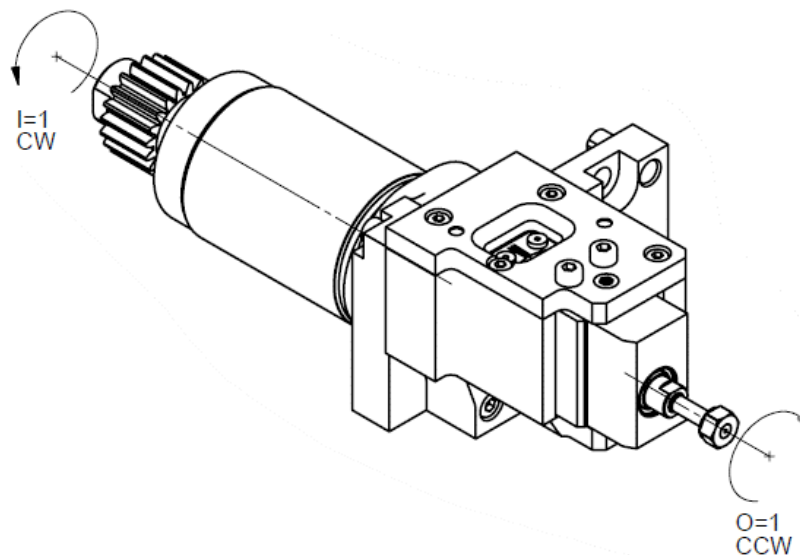


0400-SH035-AAD000-1S01

Machine: TSUGAMI

Type: BW209Z / BW209Z-II

Emplacement, N°: Back gang tool post

Travail sur: Broche principale

Type de travail:

i (n_i / n_o): 1 / 1

Degré d'inclinaison : ±3°

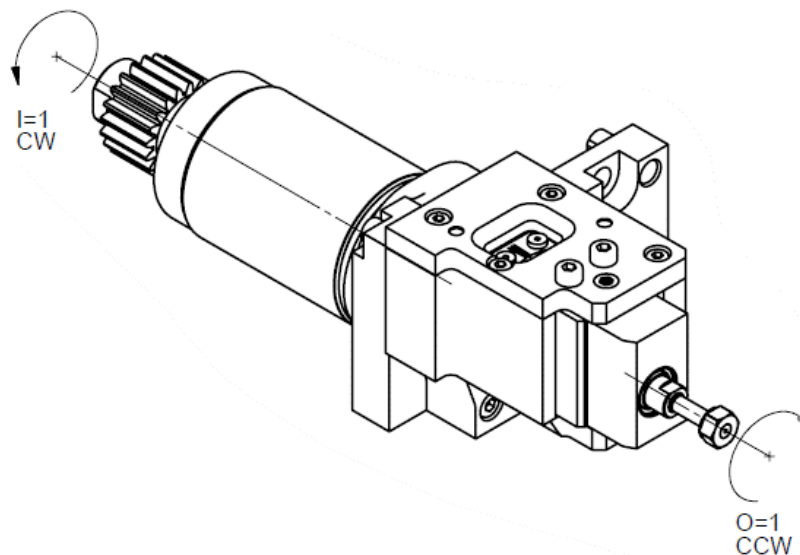
Attachement: Arbre Ø 3.5

Sans refroidissement

Infos:

L'axe Z3 doit reculer lorsque l'outil est incliné en direction de la broche principale.

Fraise max Ø10x10.

0400-SH035-AAD000-1S01

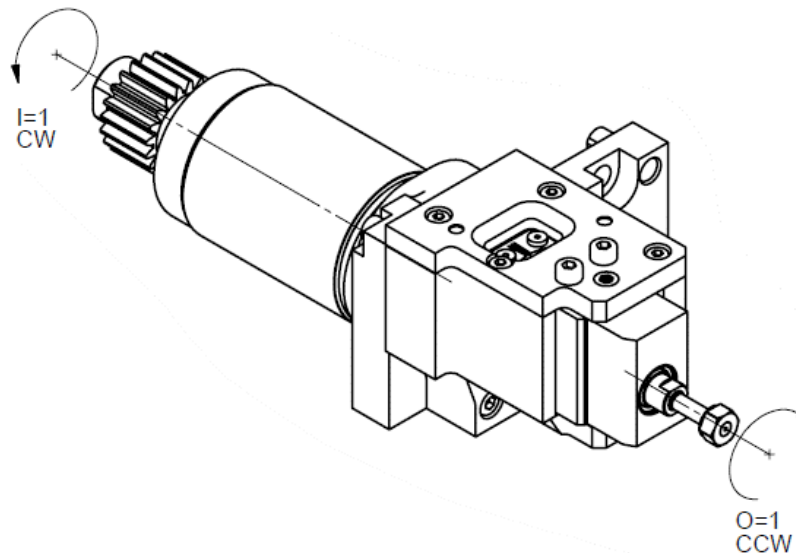
Machine: TSUGAMI
Type: BW209Z / BW209Z-II
Location, N°: Back gang tool post
Work on: Main spindle / Back spindle
Type of work:
i (n_i / n_o): 1 / 1
Tilting angle: ±3°
Attachement: ER11 / Arbor Ø _ / Other

Without coolant

Infos:

The Z3 axis must be backed when tool is angled toward the main spindle.

Hobbing tool max Ø10 x 10.

0400-SH035-AAD000-1S01

Machine: TSUGAMI

Typ: BW209Z / BW209Z-II

Position, N°: Back gang tool post

Arbeit über: Hauptspindel / Abgreifspindel

Arbeitstyp:

i (n_i / n_o): 1 / 1

Einstellwinkel: ±3°

Befestigung: ER11 / Welle Ø _ / Andere

Ohne Kühlmittel

Infos:

Die Z3-Achse muss zurückfahren, wenn das Werkzeug in Richtung der Hauptspindel geschwenkt wird.

Wälzfräser Ø10x10.