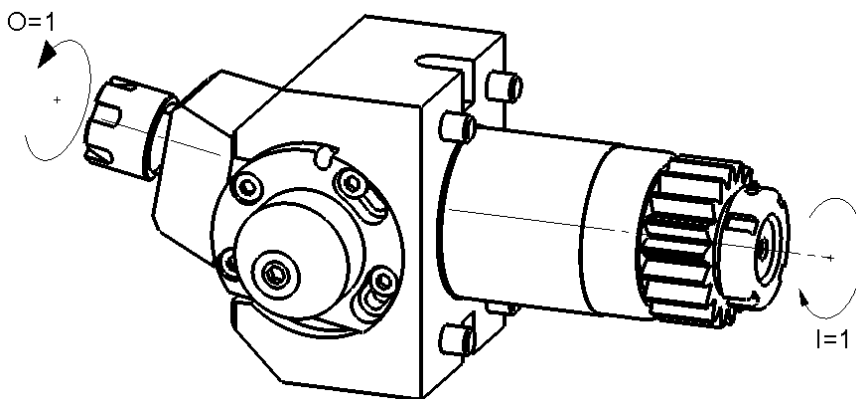


GSA1007

Machine: CITIZEN Cincom

Type: L20

Emplacement, N°: T08+T09

Travail sur: Broche principale

Type de travail: Radial ($\pm 10^\circ$) $n_{\max}$: 6000 [rpm] $i (n_i / n_o)$: 1/1

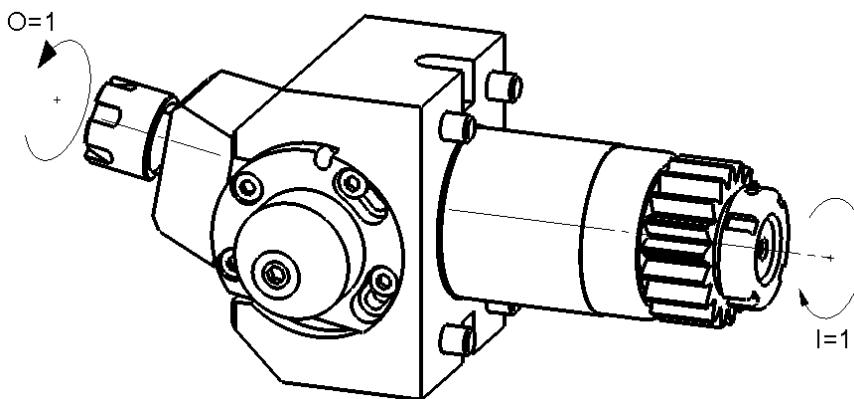
Attachement: ER11

Sans refroidissement

Infos:

Inclinable de $-10^\circ \dots 10^\circ$. Attention, si P.-o. incliné à 10° contre la broche principale, alors la distance Broche-bord de pince (0.3mm). un angle de -9° Max est donc recommandé.

GSA1007



Machine: CITIZEN Cincom

Type: L20

Location, N°: T08+T09

Work on: Main spindle

Type of work: Radial ($\pm 10^\circ$)

$n_{\max}$: 6000 [rpm]

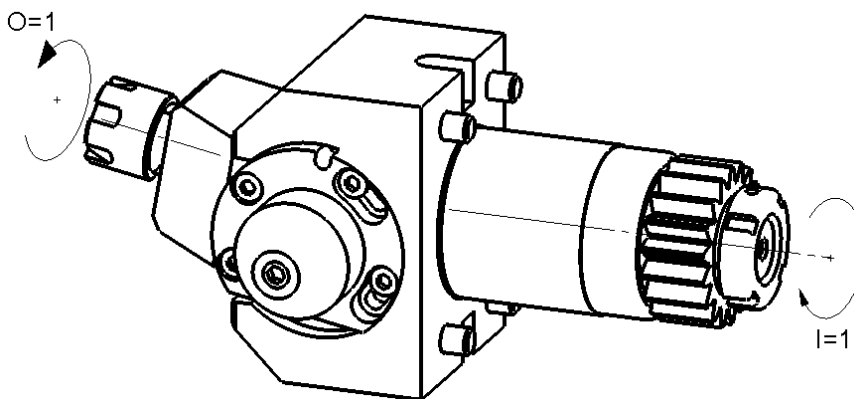
i (n_i / n_o): 1 / 1

Attachement: ER11

Without coolant

Infos:

Adjustable from $-10^\circ \dots +10^\circ$. Warning if the driven tool angle is against the main spindle with a -10° angle, the gap between main spindle and the tool spindle will be only 0.3mm. So we recommend not to go further than -9° (1.3mm).

GSA1007

Machine: CITIZEN Cincom

Typ: L20

Position, N°: T08+T09

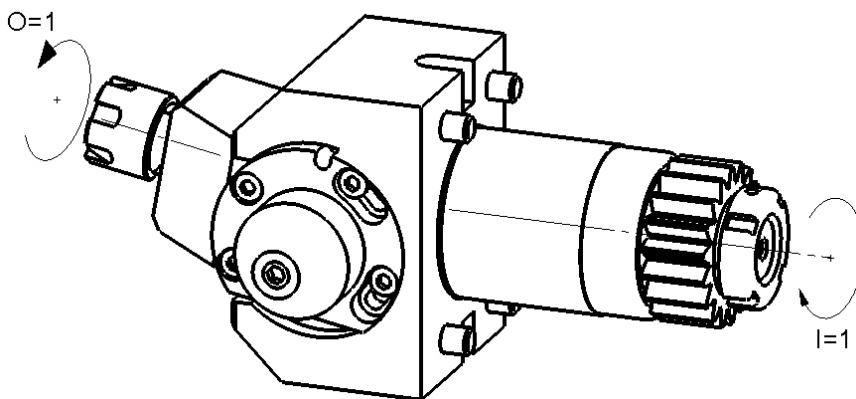
Arbeit über: Hauptspindel

Arbeitstyp: Radialer ($\pm 10^\circ$) $n_{\max}$: 6000 [rpm] $i (n_i / n_o)$: 1 / 1

Befestigung: ER11

Ohne Kühlmittel

Infos: Die Spindel ER11 hat eine Neigung von $\pm 10^\circ$! Achtung! Wenn die Spindel einen Winkel von -10° zur Hauptspindel hat, wird der Abstand sehr klein (0,3 mm). Daher empfehlen wir, einen Winkel von maximal -9° in Richtung der Hauptspindel nicht zu überschreiten.

GSA1007

Macchina: CITIZEN Cincom
Tipo: L20
Posizione, N°: T08+T09
Lavoro al: Mandrino principale
Tipo di lavoro: Radiale ($\pm 10^\circ$)
 $n_{\max}$: 6000 [rpm]
 $i (n_i / n_o)$: 1 / 1
Ataccamento: ER11

Senza refrigerante

Informazioni:

Il mandrino ER11 ha un'inclinazione di $\pm 10^\circ$! Attenzione! Se il mandrino ha un angolo di -10° rispetto al mandrino principale, la distanza diventa molto piccola (0,3 mm). Pertanto, si raccomanda di non superare un angolo massimo di -9° verso il mandrino principale.