

BO26-RSC-125

Français

Matériel inclus :

- | | |
|--------------------|----|
| 1. BO26-RSC-125 | 1x |
| Porte-outil | |
| 2. D912-M5x65 | 4x |
| Vis M5x65 | |
| 3. BRC 421060.2300 | 1x |
| Clé FACOM S: 24x27 | |
| 4. 7113.25000 | 1x |
| Clé à ergots ER25 | |

Remarque :

Toute les vis de fixation doivent être serrées selon les couples indiqués dans le tableau ci-dessous.

Qualité standard : **8.8**

Couples de serrage recommandés pour vis et écrous

Diamètre	Couple de serrage en [Nm]			
	Classe 5.8	Classe 8.8	Classe 10.9	Classe 12.9
M2	0.22	0.35	0.49	0.58
M3	0.77	1.2	1.7	2.1
M4	1.8	2.9	4	4.9
M5	3.6	5.7	8.1	9.7
M6	6.1	9.8	14	17
M8	15	24	33	40

Fixation du porte-outil sur la machine

Pour fixer le porte outil (fig.1-2, pos. 1), centrer la queue dans la position T11, T14 ou T17 de la machine (fig. 3). Serrer les 4 vis M5 (fig.1-2, pos. 2).

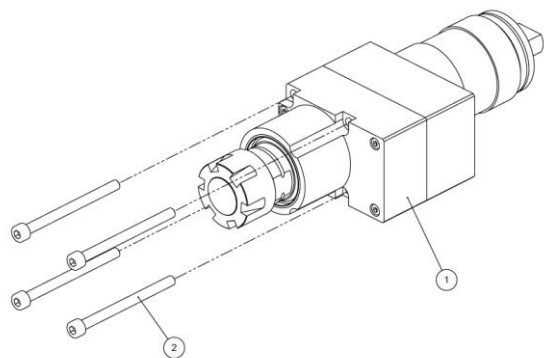


Figure 1

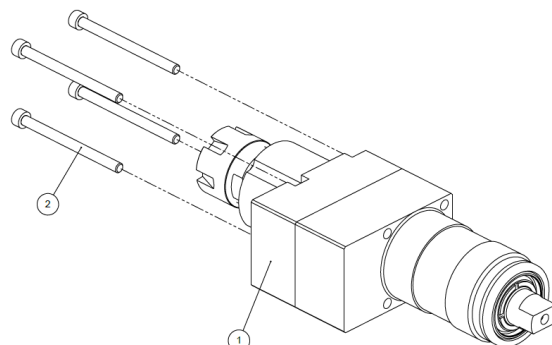


Figure 2

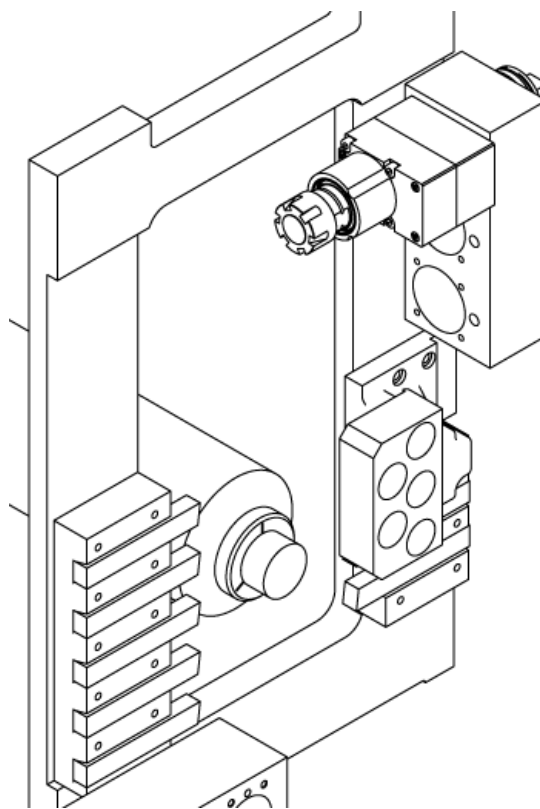


Figure 3

Fixation des outils

Utiliser les clés fournies (BRC 421060.2300 et 7113.25000) pour fixer les outils.

BO26-RSC-125

English

Included material:

- | | |
|--------------------|----|
| 1. BO26-RSC-125 | 1x |
| Porte-outil | |
| 2. D912-M5x65 | 4x |
| Vis M5x65 | |
| 3. BRC 421060.2300 | 1x |
| Clé FACOM S: 24x27 | |
| 4. 7113.25000 | 1x |
| Clé à ergots ER25 | |

Note:

All fixing screws shall be tightened to the torques specified in the table below.

Standard quality: **8.8**

Recommended torque for screws and bolts

Diameter	Tightening torque [Nm]			
	Class 5.8	Class 8.8	Class 10.9	Class 12.9
M2	0.22	0.35	0.49	0.58
M3	0.77	1.2	1.7	2.1
M4	1.8	2.9	4	4.9
M5	3.6	5.7	8.1	9.7
M6	6.1	9.8	14	17
M8	15	24	33	40

Fixing the tool holder on the machine

To fix the tool holder (fig. 1-2, pos. 1), center the shank (fig. 2, pos. 3) in the T11, T14 or T17 position of the machine (fig. 3). Tighten the 4 M5 screws (fig. 1-2, pos. 2).

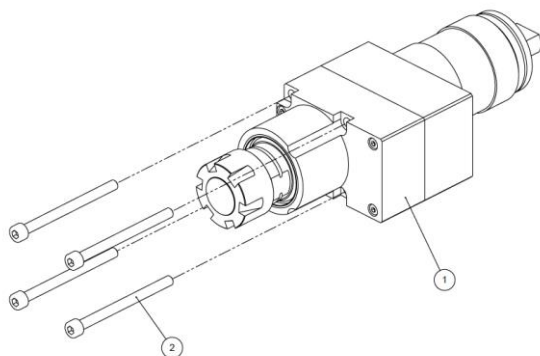


Figure 1

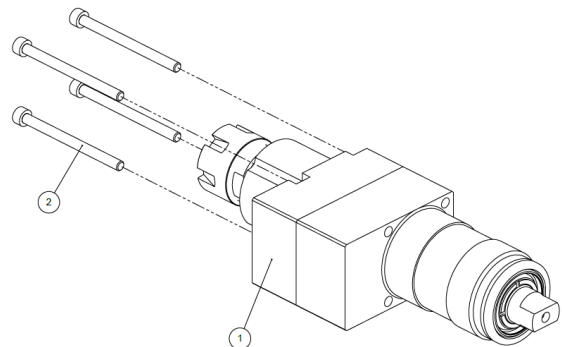


Figure 2

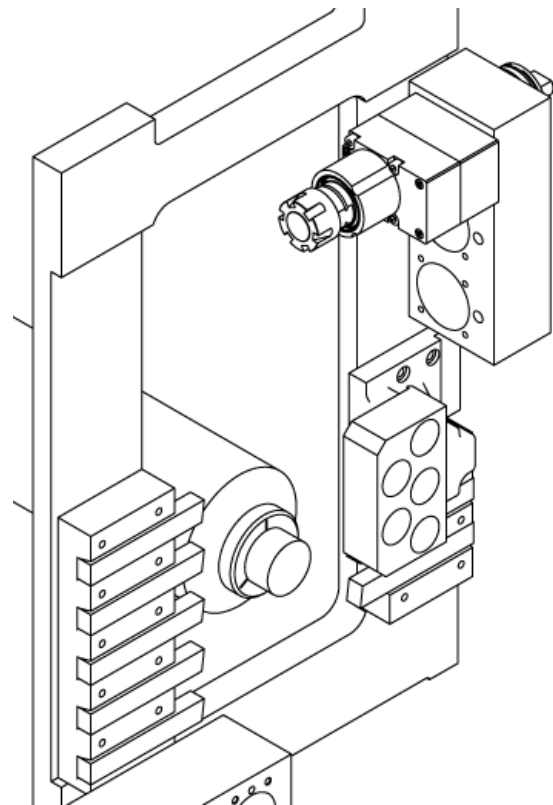


Figure 3

Attachment of tools

Use the wrenches supplied (BRC 421060.2300 and 7113.25000) to fasten the tools.