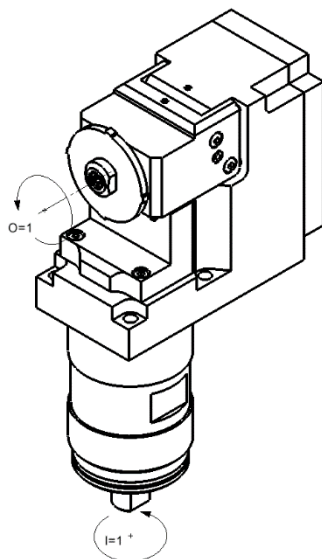


**0400-SP080-RA0000-1S01**



Machine: TSUGAMI

Type: S205-II/S206-II

Emplacement, N°: Back Gang tool post

Travail sur: Broche principale

Type de travail: 

i (n<sub>i</sub> / n<sub>o</sub>): 1 / 1

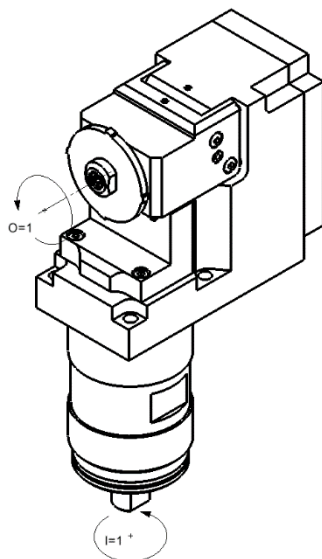
Attachement: Arbre Ø 8

Sans refroidissement

Infos:

- Polygoneur pour filetage extérieur
- Fraise disque utilisée, Ø<sub>max</sub>=72 mm, Largeur L=3-5 mm
- Ligne de coupe à 1mm de la broche
- Inclinaison de la tête : 0...1.5°

# **0400-SP080-RA0000-1S01**



Machine: TSUGAMI

Type: S205-II/S206-II

Location, N°: Back Gang tool post

Work on: Main spindle

Type of work: 

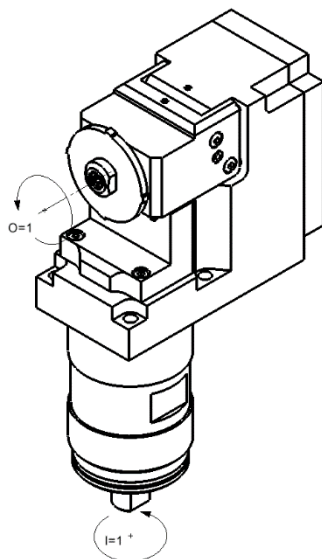
i (n<sub>i</sub> / n<sub>o</sub>): 1 / 1

Attachement: Arbor Ø 8

Without coolant

Infos:

- Driven toolholder for thread milling
- Milling cutters, Ø<sub>max</sub>=72mm, Width= L = 3-5 mm
- Line of cutting in 1mm of the spindle
- Slope 0...1.5°

**0400-SP080-RA0000-1S01**

Machine: TSUGAMI

Typ: S205-II/S206-II

Position, N°: Back Gang tool post

Arbeit über: Hauptspindel

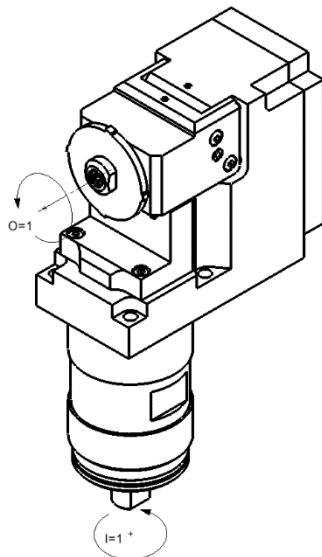
Arbeitstyp: i (n<sub>i</sub> / n<sub>o</sub>): 1 / 1

Befestigung: Welle Ø 8

Ohne Kühlmittel

Infos:

- Angetriebener Fräserhalter für Gewindefräser
- Polygonfräser, Ø<sub>max</sub>=72mm, Breite = L = 3-5 mm
- Schnittlinie bis 1 mm von der Spindel
- Neigungswinkel 0...1.5°

**0400-SP080-RA0000-1S01**

Macchina: TSUGAMI

Tipo: S205-II/S206-II

Posizione, N°: Back Gang tool post

Lavoro al: Mandrino principale

Tipo di lavoro: i (n<sub>i</sub> / n<sub>o</sub>): 1 / 1

Attaccamento: Albero Ø 8

Senza refrigerante

Informazioni:

- Porta-autensile per filetto
- Poligono fresatura,  $\varnothing_{\max}=72\text{mm}$ , Larghezza = L = 3-5 mm
- Linea di taglio 1 mm di mandrino
- Inclinazione 0...1.5°