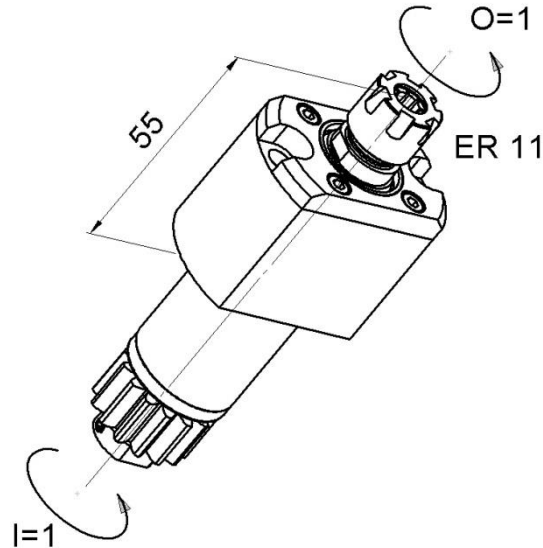


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Machine: CITIZEN Cincom

Type: L12

Emplacement, N°: Coulisse linéaire, T08 / T09 / T10

Travail sur: Broche principale

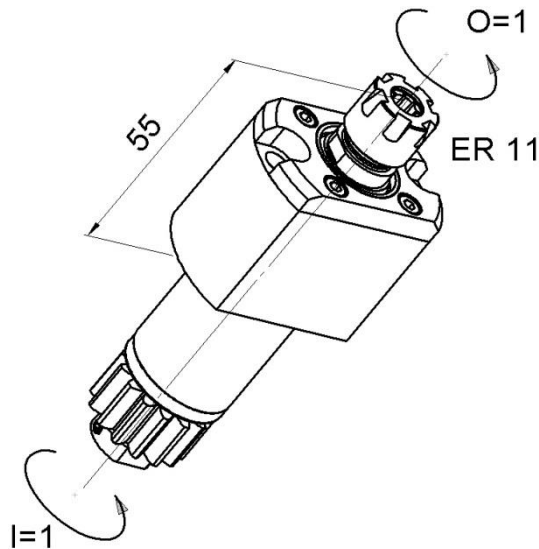
Type de travail:  n_{max} : 10'000 [rpm] $i (n_i / n_o)$: 1 / 1


Attachement: ER 11

Sans refroidissement

Infos: - Sur l'unité d'usinage de reprise U151B, pour usinage axial, position T31 / T32 / T33 / T34, n_{max} : 9'000 [rpm].- L20E type IX, remplace GSE-3307 sur l'unité d'usinage de reprise U153B, pour usinage axial, position T31 / T32 / T33 / T34, n_{max} : 5'000 [rpm].- M₄16, sur la coulisse linéaire, pour usinage radial, n_{max} : 8'000 [rpm] et, sur l'unité d'usinage de reprise, pour usinage radial (type VII et VIII), n_{max} : 8'000 [rpm].

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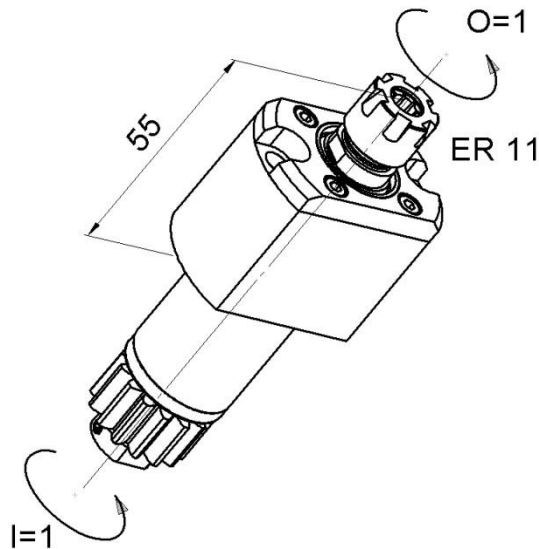
Machine: CITIZEN Cincom
 Type: L12
 Location, N°: Gangtool, T08 / T09 / T10
 Work on: Main spindle
 Type of work: 
 n_{max} : 10'000 [rpm]
 $i (n_i / n_o)$: 1 / 1
 Attachement: ER 11


Without coolant

Infos: - On the back tool post U151B, for end face machining, location T31 / T32 / T33 / T34, n_{max} : 9'000 [rpm].

- L20E type IX, substitute GSE-3307 on the back tool post U153B, for end face machining, location T31 / T32 / T33 / T34, n_{max} : 5'000 [rpm].

- M416, on gang tool, for machining on the periphery, n_{max} : 8'000 [rpm] and, on back tool post, for machining on the periphery (type VII et VIII), n_{max} : 8'000 [rpm].

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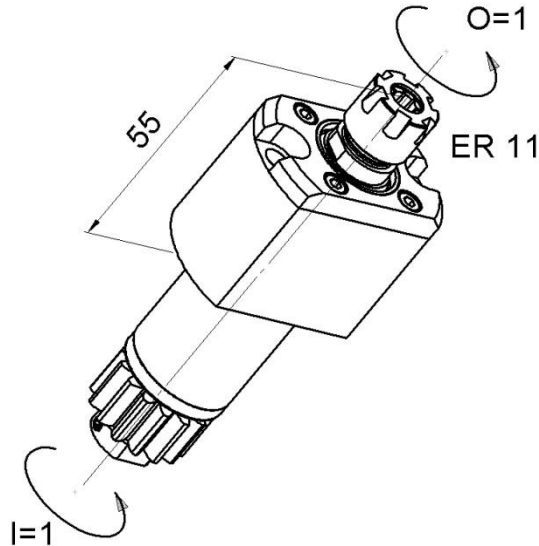
Maschine:	CITIZEN Cincom
Typ:	L12
Position, N°:	Vertikalhalter, T08 / T09 / T10
Arbeit über:	Hauptspindel
Arbeitstyp:	
n_{max} :	10'000 [rpm]
$i (n_i / n_o)$:	1 / 1
Befestigung:	ER 11


Ohne Kühlmittel

Infos: - Über Rückseitenbearbeitung U151B, zur Stirnbearbeitung, Position T31 / T32 / T33 / T34, n_{max} : 9'000 [rpm].

- L20E typ IX, ersetzt GSE-3307 über Rückseitenbearbeitung U153B, zur Stirnbearbeitung, Position T31 / T32 / T33 / T34, n_{max} : 5'000 [rpm].

- M₄16, über Vertikalhalter, zur Querbearbeitung, n_{max} : 8'000 [rpm] und, über Rückseitenbearbeitung, zur Querbearbeitung (typ VII und VIII), n_{max} : 8'000 [rpm].

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Macchina: CITIZEN Cincom
Tipo: L12
Posizione, N°: Slitta lineare, T08 / T09 / T10
Lavoro al: Mandrino principale
Tipo di lavoro: 
 n_{max} : 10'000 [rpm]
 $i (n_i / n_o)$: 1 / 1
Ataccamento: ER 11

Senza refrigerante

Informazioni: - Su l'unità di lavoro posteriore U151B, per lavoro assiale, posizione T31 / T32 / T33 / T34, n_{max} : 9'000 [rpm].

- L20E tipo IX, sostituisce GSE-3307 su l'unità di lavoro posteriore U153B, per lavoro assiale, posizione T31 / T32 / T33 / T34, n_{max} : 5'000 [rpm].

- M₄16, sulla slitta lineare, per lavoro radiale, n_{max} : 8'000 [rpm] e, su l'unità di lavoro posteriore, per lavoro radiale (tipo VII e VIII), n_{max} : 8'000 [rpm].