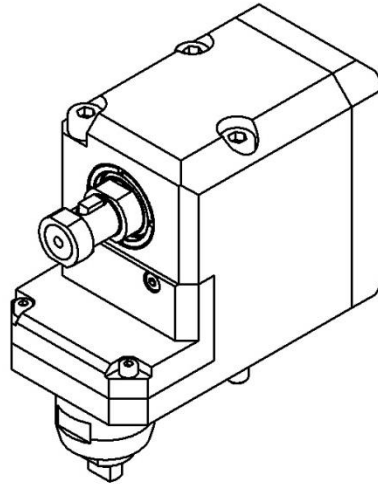

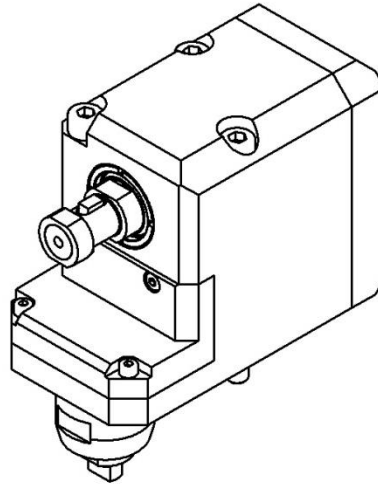



KSP680

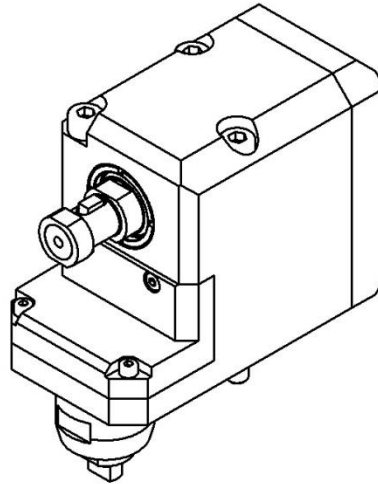
Fabricant:	CITIZEN
Machine:	M532
Emplacement, N°:	Tourelle, T20 – T29 / T40 – T49
Travail sur:	Broche principale / broche de reprise
Type de travail:	
n_{max} :	6'000 [rpm]
$i (n_i / n_o)$:	1 / 1
Attachement:	Arbre Ø15.875 [mm] (5/8")
Hauteur d'arbre :	70 [mm]
Sans refroidissement	


Infos:

Fraise disque utilisée, Ømax. = 80 [mm] (Ø3.1496"), Largeur max.= 16 [mm]

KSP680

Manufacturer:	CITIZEN
Machine:	M532
Location, No.:	Revolver, T20 - T29 / T40 - T49
Working on:	Main spindle / secondary spindle
Type of work:	
n_{max} :	6'000 [rpm]
i (ni / no):	11 / 1
Attachment: Shaft	Ø15.875 [mm] (5/8")
Shaft height:	70 [mm]
Without cooling	
Info:	
Disc cutter used, Max. Ø = 80 [mm] (Ø3.1496"), Max. width = 16 [mm]	

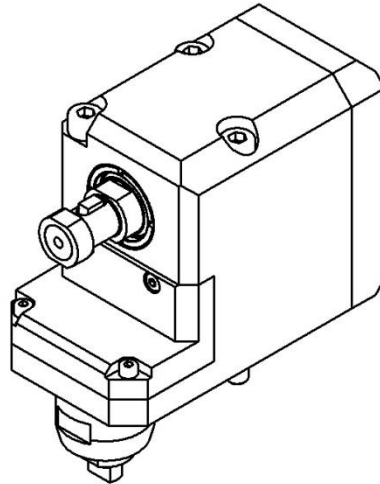
KSP680


Hersteller:	CITIZEN
Maschine:	M532
Standort, Nr.:	Revolverkopf, T20 - T29 / T40 - T49
Arbeiten an:	Hauptspindel / Nebenspindel
Art der Arbeit:	
n_{max} :	6'000 [rpm]
i (ni / nein):	1 / 1
Befestigung:	Schaft $\varnothing 15,875$ [mm] (5/8")
Schafthöhe:	70 [mm]

Ohne Kühlung

Info:

Scheibenfräser verwendet, Max. $\varnothing = 80$ [mm] ($\varnothing 3.1496$ "), Max. Breite = 16 [mm]

KSP680

Costruttore:	CITIZEN
Macchina:	M532
Posizione, n.:	Torretta, T20 - T29 / T40 - T49
Ci stiamo lavorando:	Mandrino principale / mandrino secondario
Tipo di lavoro:	
n_{max} :	6'000 [rpm].
i (ni / no):	1 / 1
Attacco:	Albero Ø15.875 [mm] (5/8")
Altezza dell'albero:	70 [mm]

Senza raffreddamento

Info:

Fresa a disco utilizzata, Ø max. = 80 [mm] (Ø3.1496"), larghezza max. = 16 [mm]